

STEP ONE - HEIGHT ADJUSTMENT OF GATE FRAME

Using an aluminium saw, cut the gate side frames with slotted spacer infills and outer infills to the required height. Gates are pre-made at 1797mm high but can be adjusted as required.

NOTE: Side frame heights are governed by the slotted spacer.

STEP TWO - WIDTH ADJUSTMENT OF SLATS

Gates are pre-made at 1000mm wide "Overall Gate Width" (outer edge of gate frame to outer edge of gate frame). If a narrower width is required, refer to below:

Using an aluminium saw, cut all slats and gate slats to suit the required overall gate width. If height of gate is reduced, count how many slat spaces are required to fit that height. Note that you must always use 4x gate slats to make a gate.

ACTUAL SLAT WIDTH

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OVERALL GATE WIDTH

(ie outer edge to outer edge of gate side frame.)

MINUS 36mm

You need to allow for hinge and latch gaps. Check hinge and latch hardware specifications for gaps required and take this information into account when determining OVERALL GATE WIDTH.

STEP THREE

On a flat protected surface, lay 1x gate side frame with slotted spacer infill rest against a stop and tap slats into place.

GATE SLAT POSITIONING:

- 2x at top of the gate
 - 1x at the middle of gate
 - 1x at bottom of gate
- (see exploded view on next page)

IMPORTANT NOTE:

Even if gate height is reduced, always ensure 4x gate slats are used.

TOP OF GATE

TIP:

Remove gate top caps before cutting down.



Cut gate sideframe at the top of slat to leave 8mm space at the top and bottom of frame.

OFFCUT
(AFTER SIDEFAME IS CUT DOWN)

GATE SIDE FRAME



STEP FOUR

Engage the second gate side frame to the slats and the top frame until all the slats are fully engaged.
TIP: Start at one end and work slats in from one end to the other.

STEP FIVE

Check measure diagonals to ensure the gate is square.

STEP SIX

Screw all gate slats (4 screws per slat).

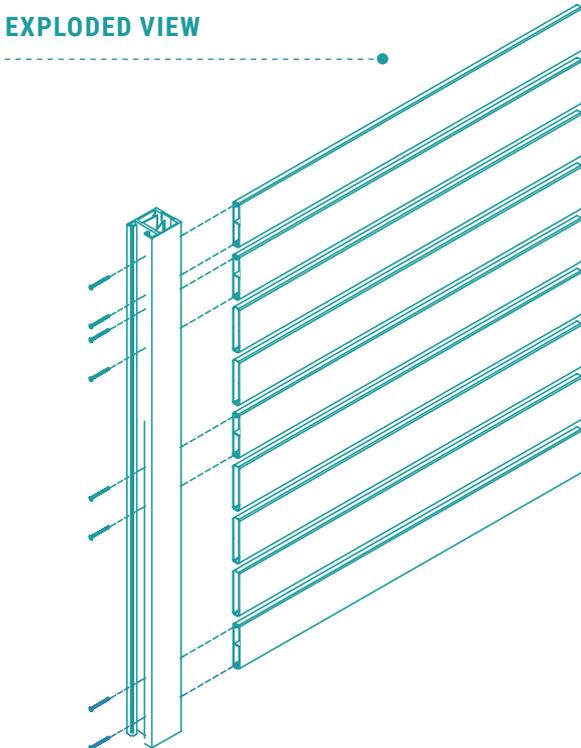
STEP SEVEN

Snap the 2x outer infills into position to hide screw heads.

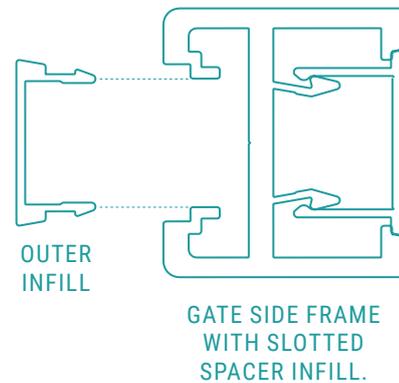
STEP EIGHT

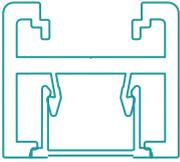
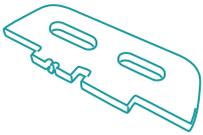
Insert top caps into side frames.

EXPLODED VIEW



SIDE FRAME CONSTRUCTION



DRAWING	DESCRIPTION	QTY	LENGTH
	Outer infill	2	1797mm
	Gate side frames with slotted spacer infill.	2	1797mm
	65mm x 16mm gate slat	4	964mm
	65mm x 16mm slat	20	964mm
	Top Cap	2	-
	Hex head screws 12G x 65mm	17 (1 spare provided)	-
	D&D latch packer	1 (Only required if using a D&D Lokk Latch Deluxe Latch)	-